



**ASSEMBLY INSTRUCTIONS
FOR
AURORA STORAGE PRODUCTS
QUIK-DOOR™**



The following parts are supplied for your door.



Figure 1
Left-Hand Door Panel (1)
Right-Hand Door Panel (1)
(Right Hand Door Depicted --
Note hole for handle)



Figure 2
Bottom Jamb (1)



Figure 3
Top Jamb (1)



Figure 4
TS Shelf Supports (2)
(Shipped in Separate Pack)



Figure 5
Pivot Pin Plates
(2 Left-Hand, 2 Right-Hand)



Figure 6
Lock Bar Assembly (1)



Figure 7
Handle with Key
#10-32 X 3/16" screws (2)
3/8" flat washer (1)
3/8-16 lock nut (1)

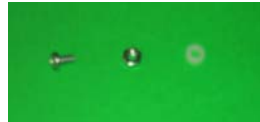


Figure 8
#10-24 X 3/8" Screw (16)
#10-24 Nut (16)
3/16" plastic bushing (2)



Figure 9
Optional Extender (2)



Figure 10
Optional
Extender Clamp (6)

Assembly Procedure

Step 1. If extenders are ordered, attach to the front of the uprights using the extender clamp. See Figure 11. Clamps should be installed near the top, near the bottom, and in the middle. One extender is provided for each side of the door.



Figure 11



Figure 12

Step 2.

Install TS shelf supports at the very bottom and very top of the shelving unit. Figure 11 and 12



Step 3.

Install the bottom jamb under the bottom shelf support. Figure 13 and 14. Two sets of holes are provided to bolt the bottom jamb to the shelf support. If extenders are used, the bottom jamb is installed in the outer position. If no extenders are used, the bottom jamb is installed in the inner position. Use (4) #10-24 X 3/8" screws and nuts.

Figure 13

Figure 14



Figure 15

Figure 16

Step 4.

Prepare the doors for mounting by installing the pivot pin plates to the top and bottom of each door. Note that the pin is to be located to the front corner of the door as shown in Figure 15. Use (2) #10-24 X 3/8" screws and nuts on each of the 4 pin pivot plates.



Step 5.

Slide the plastic bushing over the pivot pin at the bottom of each door panel. Figure 16

Figure 17

Figure 18

Step 6.

Stand both door panels upright and insert pivot pin in the hole provided in the front corner of the bottom jamb. Figure 17

Step 7.

Position upper jamb with pivot pins in front holes. Then position upper jamb under the top shelf support and bolt to the shelf support as shown in Figures 18 and 19. Use (4) #10-24 X 3/8" screws and nuts.



Figure 19



Figure 20

Step 8.

Install door handle from front and attach using (2) #10-32 X 3/16" screws as shown in Figures 20 and 21.



Figure 21



Figure 22

Step 9.

Install latch bar in slots at top and bottom of door as shown in Figure 22.

Step 10.

With handle in bottom position, install 3/8" washer and with lock plate in vertical position, install it onto the handle shaft and attach using the 3/8-16 lock nut. Figures 23 and 24



Figure 23



Figure 24

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